

; generated by Slic3r 0.9.9 on 2015-02-26 at 20:36:47

; layer_height = 0.4
; perimeters = 3
; top_solid_layers = 3
; bottom_solid_layers = 3
; fill_density = 0.4
; perimeter_speed = 30
; infill_speed = 60
; travel_speed = 130
; nozzle_diameter = 0.5
; filament_diameter = 3
; extrusion_multiplier = 1
; perimeters extrusion width = 0.53mm
; infill extrusion width = 0.53mm
; solid infill extrusion width = 0.53mm
; top infill extrusion width = 0.53mm
; first layer extrusion width = 0.70mm

G21 ; set units to millimeters
G28 ; home all axes
G1 Z5 F5000 ; lift nozzle
G90 ; use absolute coordinates
M82 ; use absolute distances for extrusion
G1 F1800.000 E-1.00000
G92 E0
G1 Z0.350 F7800.000
G1 X61.114 Y66.027
G1 F1800.000 E1.00000

G01 X62.03573000 Y48.05591600 F1007.74617519
G01 X62.06213000 Y48.08231600 F8.48528137
G01 X80.70813000 Y62.05231600 F1397.92817326
G01 X82.40491600 Y62.06141600 F1118.77608913
G01 X52.73913000 Y90.06301600 F1538.42774858
G01 X52.73463000 Y90.85501600 F1056.01704532
G01 X48.14771400 Y95.18461600 F1538.42774858
G01 X48.13501400 Y97.41981600 F1056.01704532
G01 X48.11771400 Y97.43711600 F8.48528137
G01 X29.47171400 Y83.46711600 F1397.92817326
G01 X29.46261400 Y83.45801600 F8.48528137
G01 X60.85761400 Y62.50301600 F1509.83869337
G01 X60.87121400 Y62.48941600 F8.48528137
G01 X64.30783400 Y57.90250000 F1397.92817326
G01 X64.68502400 Y57.89980000 F838.22147431
G01 X67.85621400 Y53.14869000 F1509.83869337
G01 X67.85801400 Y52.77195000 F1255.81433341
G01 X67.86081400 Y52.76915000 F8.48528137
G01 X88.79081400 Y37.96915000 F1538.04344542
G01 X90.67451400 Y37.96015000 F1255.81433341
G01 X59.27951400 Y62.87815000 F1603.27302678
G01 X58.69347400 Y62.88095000 F1255.81433341
G01 X58.68257400 Y62.89185000 F8.48528137

G01 X54.61774600 Y62.91365000 F1118.77608913
G01 X54.61224600 Y62.91915000 F8.48528137
G01 X54.59044600 Y66.75595000 F1056.01704532
G01 X54.58504600 Y66.76135000 F8.48528137
G01 X119.67823200 Y67.11045000 F1118.77608913
G01 X117.24553200 Y69.54315000 F8.48528137
G01 X117.22363200 Y73.62662400 F1118.77608913
G01 X117.21823200 Y73.63202400 F8.48528137
G01 X113.38143200 Y73.65382400 F1056.01704532
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G01 X113.21233200 Y98.09963800 F8.48528137
G01 X109.14750400 Y98.12143800 F1118.77608913
G01 X109.14200400 Y98.12693800 F8.48528137
G01 X109.12020400 Y94.29013800 F1056.01704532
G01 X109.11470400 Y94.28463800 F8.48528137
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G01 X80.80479000 Y90.02341000 F8.48528137
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G01 X35.08921800 Y55.91285400 F1676.29073803
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G01 X62.10820600 Y96.25002800 F8.48528137
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G01 X50.18005600 Y32.95131200 F8.48528137
G01 X42.49817200 Y32.88591200 F704.78554015
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G01 X34.04420000 Y27.46309400 F8.48528137
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G01 X31.70261200 Y21.33397400 F8.48528137
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G01 X85.67557200 Y65.73621600 F8.48528137
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G01 X95.95335000 Y65.68161600 F8.48528137
G01 X96.04065000 Y47.40972600 F1255.81433341
G01 X96.11695000 Y47.33342600 F8.48528137
G01 X85.24002000 Y47.28972600 F1493.41205298
G01 X85.22912000 Y47.27882600 F8.48528137
G01 X85.18552000 Y35.09785800 F1676.29073803
G01 X85.17462000 Y35.08695800 F8.48528137
G01 X79.74860000 Y35.06515800 F1493.41205298
G01 X79.74310000 Y35.05965800 F8.48528137
G01 X79.72130000 Y29.93796600 F1409.65276916
G01 X79.71580000 Y29.93246600 F8.48528137
G01 X68.86376000 Y29.88886600 F1493.41205298
G01 X68.85286000 Y29.87796600 F8.48528137
G01 X68.80926000 Y21.74831000 F1118.77608913
G01 X68.79836000 Y21.73741000 F8.48528137
G01 X50.52647000 Y21.65011000 F1255.81433341
G01 X48.29557000 Y23.88101000 F8.48528137
G01 X48.26827000 Y26.73822800 F627.98866359
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G01 X46.92486200 Y26.75182800 F592.71036974
G01 X46.91116200 Y26.76552800 F8.48528137
G01 X45.71436200 Y26.77912800 F528.03408981
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G01 X45.68706200 Y28.14601400 F592.71036974
G01 X45.67346200 Y28.15961400 F8.48528137
G01 X44.23962000 Y28.17331400 F627.98866359
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G01 X44.21242000 Y29.78437000 F704.78554015
G01 X44.19872000 Y29.79807000 F8.48528137
G01 X42.40542400 Y29.81167000 F791.18275108

G01 X42.39182400 Y29.82527000 F8.48528137
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G01 X36.99168200 Y35.52787600 F8.48528137
G01 X36.97808200 Y37.66035600 F940.81913246
G01 X36.96438200 Y37.67405600 F8.48528137
G01 X34.57078200 Y37.68765600 F1056.01704532
G01 X34.55718200 Y37.70125600 F8.48528137
G01 X34.54348200 Y40.40782800 F1185.37518516
G01 X34.52988200 Y40.42142800 F8.48528137
G01 X162.39125200 Y41.03232800 F1255.81433341
G01 X162.34755200 Y41.07602800 F8.48528137
G01 X162.17305200 Y77.59887800 F1255.81433341
G01 X162.07485200 Y77.69707800 F8.48528137
G01 X143.82389200 Y77.74067800 F2511.60716674
G01 X143.54019200 Y78.02437800 F8.48528137
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G01 X139.26163200 Y81.83754600 F1881.60956630
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G01 X139.24793200 Y86.65994600 F2112.00852271
G01 X139.24793200 Y86.65994600 F3174.94698538
G01 X133.87457200 Y86.67354600 F2370.60759300
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G01 X133.84727200 Y98.10132600 F2511.60716674
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